Double Door Quadrant Enclosure (V2 ~ Semi frameless).
Installation / Maintenance Instructions

Lakes
Bathrooms
IMPORTANT NOTES:
Please Read Carefully & retain these instructions for Future Reference.

1. For ease & safety we advise that two persons assemble this product.
2. Protect shower tray surfaces at all times.
3. Check for cables, pipes etc before drilling walls.
4. Ensure all surfaces are dry, clean & free of loose debris / dust.
5. Unpack goods with care (small parts can become lodged in packaging & inadvertently discarded). Check parts supplied against parts & fittings listed herein. Damaged parts / omissions may be resolved by calling Lakes Bathrooms Helpline.
6. Whilst precautions are taken in manufacture, care must be taken when handling as rail ends may have sharp edges.
7. Before commencing, check:
   a) shower tray is level & completely sealed to finished / tiled walls.
   b) finished walls are sound & free of cracks loose tiles / grout.
   c) tray protrusion from finished walls is within limits specified (Page 3 Dim’n Y).
   d) tray radius is 550mm (check with supplier / manufacturer).
8. AFTER INSTALLATION, DO NOT ‘WET’ ENCLOSURE FOR 48 HOURS (ENSURE FULL CURE OF SILICONE SEALANT).

USE:
General Care & Maintenance.
Provided this product is installed & operated in accordance with these instructions, problems should not arise. However should maintenance be required it should be carried out by a competent person with reference to these instructions. Before any work is carried out the root cause of the problem must be identified. Lakes Bathrooms service engineers are available if necessary to consult / carry out remedial work. Call Lakes Bathrooms HELPLINE.

Cleaning.
(Every one to two weeks depending on local water (hardness) conditions).
All glass panels in this product have a hydrophobic coating aiding ‘runoff’ of water droplets, reducing the need for frequent cleaning. For best appearance / product life however, regular cleaning is recommended. Use ONLY mild soap / detergent solutions to clean. Rinse with water, squeegee glass panels & wipe frames dry with a soft cloth. Under no circumstances should abrasive, caustic or scouring products be used. DO NOT use ‘spray & leave’ type cleaning products. Non compliance with these cleaning instructions may cause plated / painted finishes to deteriorate & could adversely affect safe operation of the enclosure.
Limescale ~ should a build up of limescale occur, remove using a 50:50 solution of white vinegar & water applied with a soft cloth & rinsed / dried thoroughly afterwards.

Daily Care.
To prevent the build up of limescale, do not allow water droplets to dry on glass or frames. After showering, rinse with water, remove droplets from glass with a squeegee & wipe frame with a soft cloth.

Customer Service.
Quality Guarantee : Lakes Bathrooms Ltd guarantee Shower Doors & Enclosures against any manufacturing or material defects for the lifetime of the product. We will resolve defects free of charge by repairing / replacing parts as we feel necessary. To be ‘free of charge’ service work must be carried out by Lakes Bathrooms or approved agents.
Not Covered by this Guarantee : Damage or defects that result from improper installation, improper use, or lack of maintenance (including limescale buildup). Damage or defects that result from repairs / modifications undertaken by unauthorized persons. This guarantee is in addition to statutory & other legal rights.

What to do if something goes wrong : Should the product not function correctly on initial use, firstly, contact the installer to check that unit installation & commissioning are in accordance with these instructions. Should this not resolve difficulties or should performance decline, consult ‘Troubleshooting’ section to see if simple home maintenance is needed. Alternatively our HELPLINE staff can assist, or if necessary arrange for a service engineer to visit.

Spares : We maintain extensive spare part stocks. Spares can be ordered / purchased from your retailer in the first instance. Parts will normally be dispatched within two working days from order placement. Pro Forma invoices will be sent for cheque payments.
SUPPLIED PARTS:

Panel Sub Assy (2x) Fig B
Door Glass (2x) fig D
Horizontal Rail (Pair) fig B
Wall Rail 1850mm (2x) Fig A
Magnetic Seal (2x) fig E
Horizontal Glazing Seal (4x) fig B
Edge Seals (fig E) 1817mm (2x) 1750mm (2x)
Doorstop Buffer (8x)
Doorstop Block (8x)
Top Wheel Assy (4x) fig D
Handle Kit (2x) fig D
Top Cap (Wall Profile) (handed pair)
3.5 x 40 long self tapping screw (8x) fig B
4 x 45 long self tapping screw (6x) Fig A
7.5 x 39mm Wall Plug(6x) Fig A
Top Cap (Vertical Profile) (handed pair)
3.5 x 12 long CSK self tapping screw (12x) fig B & F
3.5 x 10 long Pan Head self tapping screw (6x)
Cup Washer (12x) fig
Decorative Screw Cover Cap (12x) fig C
Decorative Screw Cover Cap (12x) fig B
Glazing Block (2x handed pair) fig B
Bottom Wheel Assy (4x) fig D
Lakes Offset Quadrant is fully reversible, so is suitable for fitting to right or left hand trays. Ensure tray is correctly levelled & that tray / wall (tile) joints are sealed & cured over entire length of tray sides (See Fig A) prior to fitting enclosure.

**DO NOT SEAL TRAY EDGES UPTO A FITTED ENCLOSURE !**

### Tools Required

- Spirit Level (with vertical 'bubble')
- Tape Measure
- Pencil
- Power drill & 8mm masonry bit
- 3mm HSS drill bit
- Pozi drive Screwdriver
- Good quality silicone sealant & applicator

### Standard Sizes:

**Symmetric Units:**
- 800mm, 900mm, & 1000mm.

**Offset Units:**
- 900800mm,
- 1000800mm,
- 1200800mm,
- 1200900mm.

<table>
<thead>
<tr>
<th>Size ref</th>
<th>Adjustment Range (Dim’n A or B)</th>
</tr>
</thead>
<tbody>
<tr>
<td>800mm</td>
<td>765 to 795mm</td>
</tr>
<tr>
<td>900mm</td>
<td>865 to 895mm</td>
</tr>
<tr>
<td>1000mm</td>
<td>965 to 995mm</td>
</tr>
<tr>
<td>1200mm</td>
<td>1165 to 1195mm</td>
</tr>
</tbody>
</table>

### Wall Profile Position (To Outside) & Tray Protrusion

<table>
<thead>
<tr>
<th>Size</th>
<th>Dim’n X</th>
<th>Dim’n Y (Minimum)</th>
</tr>
</thead>
<tbody>
<tr>
<td>800</td>
<td>780mm</td>
<td>785mm</td>
</tr>
<tr>
<td>900</td>
<td>880mm</td>
<td>885mm</td>
</tr>
<tr>
<td>1000</td>
<td>980mm</td>
<td>985mm</td>
</tr>
<tr>
<td>1200</td>
<td>1180mm</td>
<td>1185mm</td>
</tr>
</tbody>
</table>

Ensure continuous silicone sealant bead before fitting wall rails.

Wall profile orientation: Wall flange to shower side. Measure & mark wall rail positions, (ensure rail is fully inboard of tray rim), drill & plug walls only at this stage.
MAIN FRAME SUB ASSEMBLY:

1. Fit horizontal glazing seals to top & bottom edges of panel glass. Ensure seal is pushed up against vertical rail (Note, horizontal seals may be omitted from top of frame for ease of construction).
2. Align horizontal rail & affix with 3,5 x 40 long screws (2 per corner).
3. On tightening screws, ensure Gaskets are not 'pinched' in joint between rails.

4. Align & fit glazing blocks with 3,5 x 10 long screws & fit decorative cover caps (4 places).

5. Once assembled, stand main frame on flat surface & check for correct location of horizontal profiles: measure frame height at centre of curve (1850mm) & squareness at corners. If required, loosen frame corner screws, adjust as necessary & re tighten.
Loosely fit wall profiles onto frame verticals, lift frame into position.
1. Align wall profiles with wall plugs & affix wall profiles to both walls using cup washers & 4 x 45mm screws (6 places).
Manipulate frame within wall profiles until even gap is achieved between frame & tray edge. Check both sides of frame for plumb.
2. From inside enclosure, using the wall profile holes as a guide, drill (3mm) & screw frame to wall profiles using cup washers & 3,5 x 10mm screws.
3. Fit all decorative caps (12 places total).
DOOR ASSEMBLIES:

Wheels must be fitted to top & bottom of door glass as shown.

Left Hand

Loosely fit top wheels at this stage (adjusting screw head to underside). Ensure screws are engaged in body, but do not tighten fully & do not fit cover.

Fit & fully tighten bottom wheel, including cover

Right Hand
Fit magnetic seals to leading edges of doors.

Seals may be ‘Wetted’ to ease assembly.

With wheel body loose on glass (screws engaged but not tightened) lift door & engage wheels in top rail & immediately tighten clamping screws.

Using buttons, engage bottom wheels in bottom rail.

Fit edge seals to trailing edges of doors & open edges of fixed panels.
DOOR ADJUSTMENT / DOORSTOPS:

Adjust door heights until even & doors run smoothly. Adjust door angles so that magnetic seals hold door closed with no gaps.

After adjusting, check that clamp screws are tight & fit covers to top wheels.

Fit vertical profile top cover caps

Fit doorstops & doorstop buffers.
Use of good quality silicone sealant & cleaning / degreasing of all joint areas is recommended. 
Apply continuous silicone sealant bead as indicated **EXTERNALLY ONLY**
BASIC TROUBLESHOOTING:
Door magnetic seals not meeting precisely / not holding:
Ensure magnetic seals are pushed fully onto door edge over entire door length.
Check door alignments & adjust if necessary (see fig F).
Check Magnetic Seal orientations (reverse if necessary).
Door motion noisy / Door not running smoothly / Door loose on bottom rail:
Check for edge seals dragging on glass (can cause 'clicking' noise).
Check top wheels engaged properly in rails & roll smoothly along rails.
Check door height adjustment ~ raise doors so that spring loaded bottom wheels are in
contact with & roll smoothly along bottom rail.
Wheels & Grooves are factory greased, however over time this may disperse or become
contaminated by dust etc, cleaning of grooves & re application of sanitary silicone based
grease will restore & ensure smooth door motion.
Leakage:
The sealing method described in these instructions relies on a continuous seal being applied
between shower walls & tray before installing the enclosure (see fig A), it ensures a watertight
seal around the perimeter of the enclosure to the shower walls & tray.
In the unlikely event of an enclosure leak, water will be visible on the outside of the enclosure
itself, or around the perimeter silicone seal ONLY. Water / moisture appearing outside this area
(ie at floor level) is normally due to incorrect tray installation.